# **TECHNICAL INFORMATION TI 108**

## Cleaning and maintaining powder coatings



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A DOLD GROUP Company

The following guidelines are fundamental on the cleaning organic coatings.

Cleaning metal facades, quality assurance RAL GZ 632 www.grm-online. de

Maintaining and cleaning metal façades, SZFF guidelines 61.01 www.szff. ch

 $\label{eq:cleaning} Cleaning recommendation for IGP coating powder with "wearl mica effect" www.igp.ch / Technical information TI 106.$ 

### Practical application instructions

Rinse with large quantities of water. Clean with wetting agent solution and use a sponge or soft cloth. Post-rinsing and drying.

### Specific instructions based on type of soiling

Greasy film can be removed with a concentrated wetting agent solution, alcohol or surfactant, after allowing the solution some time to break down the film before removing.

Lime stains, mortar residue and cement spray can be dissolved with 1:1 diluted solution of vinegar essence (9.6%).

Silicone stains and adhesive residue can be treated with silicone remover.

Unidentifiable, stubborn dirt can be treated with facade cleaner (e.g., Ambruch1 www.ambruch.de).

### Note

Special care should be taken with coatings that have a metallic, pearl mica or matte effect. The specific methods listed here should be tested accordingly for possible damage to the surface.

#### Controlled cleaning of metal facades

Tested companies in Switzerland www.szff.ch

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Cleaners with solvents, thinners, acetone, chlorinated hydrocarbons, etc. Acids, lyes, strongly alkaline cleaners, abrasive cleaners or abrasive aids.